

Section 1 – Installation Preparation

**Part Number: PT738-35070 RH  
PT738-35071 LH**

**NOTE:** Part number of this accessory may not be the same as the part number shown.

**Kit Contents**

| Item # | Quantity Reqd. | Description              |
|--------|----------------|--------------------------|
| 1      | 1              | Driver Side Rock Rail    |
| 2      | 1              | Passenger Side Rock Rail |
|        |                |                          |
|        |                |                          |





**Vehicle Service Parts** (may be required for reassembly)

| Item # | Quantity Reqd. | Description |
|--------|----------------|-------------|
| 1      |                |             |
| 2      |                |             |
| 3      |                |             |
|        |                |             |

**Hardware Bag Contents**

| Item # | Quantity Reqd. | Description             |
|--------|----------------|-------------------------|
| 1      | 16             | M8 x 35mm Hex Head Bolt |
| 2      | 16             | M8 Flat Washer          |
| 3      |                |                         |
|        |                |                         |

**Legend**

|                                                                                   |                                                                                                                                                                |
|-----------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | <b>STOP:</b> Damage to the vehicle may occur. Do not proceed until process has been complied with.                                                             |
|  | <b>OPERATOR SAFETY:</b> Use caution to avoid risk of injury.                                                                                                   |
|  | <b>CAUTION:</b> A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation. |
|  | <b>TOOLS &amp; EQUIPMENT:</b> Used in Figures calls out the specific tools and equipment recommended for this process.                                         |

**Additional Items Required For Installation**

| Item # | Quantity Reqd. | Description |
|--------|----------------|-------------|
| 1      |                |             |
| 2      |                |             |
| 3      |                |             |
|        |                |             |

**Conflicts**

Note: Running board

**Recommended Tools**

|                                          |              |
|------------------------------------------|--------------|
| <b>Personal &amp; Vehicle Protection</b> | <b>Notes</b> |
| Safety Glasses                           |              |
|                                          |              |
|                                          |              |
| <b>Special Tools</b>                     | <b>Notes</b> |
| None                                     |              |
|                                          |              |
|                                          |              |
| <b>Installation Tools</b>                | <b>Notes</b> |
| Ratchet                                  | 3/8"         |
| Socket                                   | 13 mm        |
| Torque Wrench                            | 0-50 lbf-ft  |
| 3" extension                             |              |
|                                          |              |
| <b>Special Chemicals</b>                 | <b>Notes</b> |
| None                                     |              |
|                                          |              |

**General Applicability**

**Recommended Sequence of Application**

| Item # | Accessory |
|--------|-----------|
| 1      |           |
| 2      |           |
| 3      |           |
|        |           |

\*Mandatory

**Section 2 – Installation Procedure**

Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

**1. Preparation**

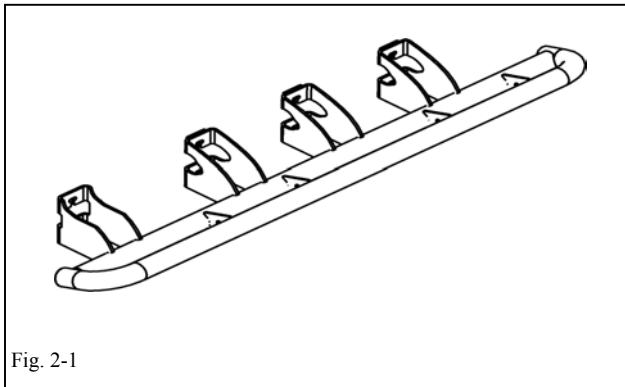
- (a) Layout parts to check for damage. Check hardware bag contents for correct type and quantity listed in Section 1.

**+** **NOTE:** Parts are heavy and may require 2 people for installation. Take care when lifting.

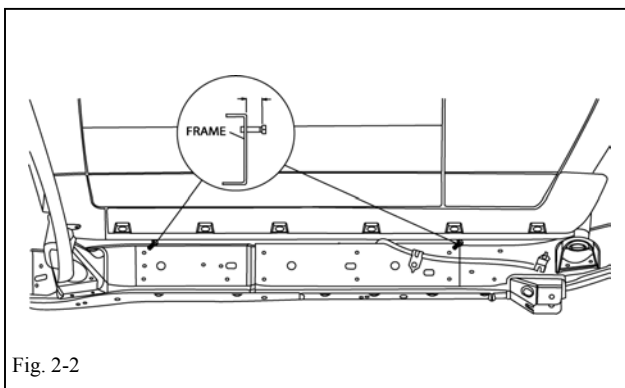
- (b) Read and understand the entire installation instructions prior to beginning.

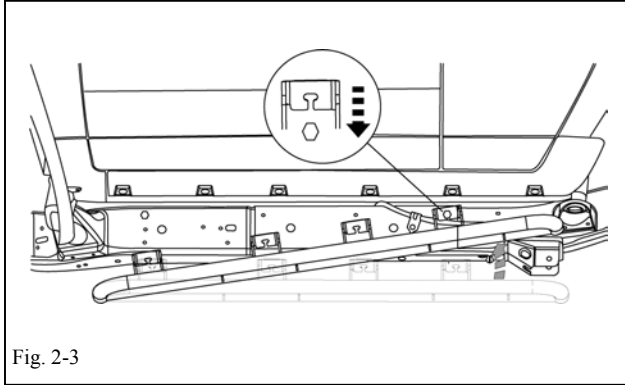
**2. Attach Fasteners and Mount Rock Rail.**

- (a) Driver side assembly instruction shown. Refer to Fig. 2-1 to determine driver side rock rail.

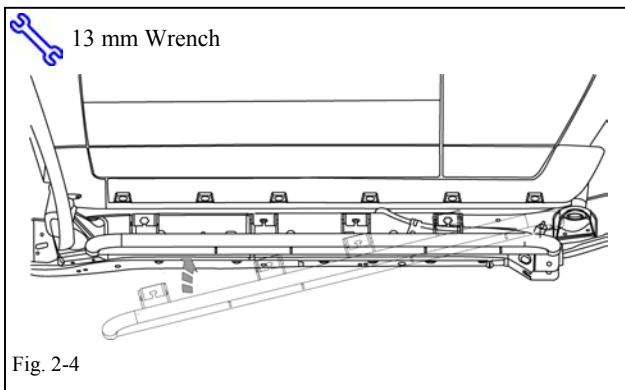


- (b) Turn bolt without washer into holes shown in Fig. 2-2. Do not completely thread into frame, leave approximately 15mm from frame to bolt head.





- (c) Notice keyhole slots on brackets of rock rail. Hook and hang rear bracket onto rear bolt in frame using keyhole slot (Fig. 2-3).



- (d) Rotate front of rock rail upward to align with front hole and install bolt with washer (Fig. 2-4).
- (e) Install bolts and washers into six (6) remaining holes/slots in rock rail. Remove rear bolt installed in step 2b, add washer, reinstall. Torque all fasteners to 22 lbf-ft (30 N-m).
- (f) Repeat for passenger Side.

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

Visual alignment

Inspection torque

Ensure Rock Rail is level and parallel to vehicle rocker.

22 +/- 3 lbf-ft (30 +/- 4 N-m)

Vehicle Function Checks